



Tiana's Bayou Adventure and the Completion of Epcot



Bruce Beil 407&Beyond Owner Bruce@407Vacations.com

Message from Our Owner

This summer has been an exciting one for Walt Disney World! The walls in front of two major projects have come down - Tiana's Bayou Adventure in Magic Kingdom and the World Celebration area in Epcot. Both are great additions to each park, and I believe guests will enjoy experiencing what each has to offer. Now is the perfect time to plan a visit to experience all things new at Walt Disney World.

This month, a few members of the 407&Beyond team and I got the chance to ride Tiana's Bayou Adventure during Annual Passholder previews. We enjoyed seeing the detailed renovations

throughout the queue and the inside of the attraction. The ride takes place after The Princess and the Frog and follows Tiana as she prepares to throw a party for the guests who are riding. We had a wonderful experience, and I am thrilled that the attraction is opening to the public on June 28th - the perfect time to experience a water ride in the hot, sunny Florida weather.

The completion of Epcot has finally arrived, and I know guests are excited. You can now walk through the park with ease, getting from one area to another without having to take the long route. In the World Celebration area, there are multiple new offerings: Mickey and Friends Character Meet and Greet, Festival Favorites, and a pavilion stage show that is currently showcasing ¡Celebración Encanto!, an interactive, sing-along dance show featuring songs and characters from Disney's Encanto. Visit Magical Meg's Youtube channel to watch her recent video exploring this new area in Epcot.

It is wonderful to see these updates come to fruition,

and I can't wait for guests to experience everything new for themselves. I know our agents are excited as well to help their clients experience the new magic at Walt Disney World.

Bonn





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Creating Unforgettable

Family Memories

Kalista Partlow

Planned by: Magan Hemp

Magan truly went above and beyond to make my Disney World vacation stress-free and magical. Not only did she assist with securing us multiple last-minute hard to get dining reservations, but she also provided us with insider tips and advice that truly made our vacation extra special. From the moment we arrived, everything was perfectly organized, and we were able to enjoy our time fully without worrying about any of the details.

Latest Travel News

Discover a World of Legendary Monsters at Universal Orlando's Dark Universe

Universal Orlando has released new details about Dark Universe - one of the five immersive worlds featured at the all-new Universal Epic Universe opening in 2025. This captivating new land will envelop guests in monstrous adventures across various attractions, shops, restaurants and character meet and greets that will thrill everyone from families to classic Monster fans alike. Dark Universe blends the iconic stories of unearthly legends like Dracula, The Wolf Man, Frankenstein's Monster, the Bride of Frankenstein and more with a new generation of monsters and characters. As guests venture through Darkmoor – the ravaged village within Dark Universe – they'll encounter the characters and subjects of those experiments within a first-of-its-kind theme park environment that offers family-friendly fun while also pushing the boundaries on intensity.

New "The Little Mermaid" Show Coming to Disney's Hollywood Studios

This fall an all-new theatrical production "The Little Mermaid – A Musical Adventure" is coming to Disney's Hollywood Studios. The show is taking the place of "Voyage of the Little Mermaid" and features all-new physical sets, cast of puppets, live performers, and stunning visuals. We are excited to see this area of the park revived, stay tuned for an exact release date!





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Country Bear Musical Jamboree Debuts July 17th in Magic Kingdom

Guests can get ready to knee slap and toe-tap to some country twang as a new Country Bear Musical Jamboree arrives to Frontierland in Magic Kingdom on July 17. The original show closed in January of this year to make way for the new show arriving soon. All of the bears, including Henry, Trixie, Shaker (and even The Five Bear Rugs) will have new country-inspired looks when the show reopens. There will be new musical numbers, including a cover version of "Try Everything" from Disney Animation Studios' Zootopia.

Plan Ahead with Lightning Lane Entry at Walt Disney World Starting July 24

Change is coming to Disney's Genie+ service and Individual Lightning Lane entry this summer. Starting July 24th, Disney Genie+ service will become Lightning Lane Multi Pass, while Individual Lightning Lane will now be known as Lightning Lane Single Pass.

When guests purchase Lightning Lane Multi Pass, they may make up to 3 Lightning Lane selections in a theme park, in advance of their visit. They'll also be able to choose available times as they make their selections. On the day of their visit, once they use a selection, they may check the My Disney Experience app for availability to make an additional selection.

Lightning Lane Single Pass will work much like today, where guests can secure a time to ride one of Disney's most highly demanded attractions, but they'll now be able to make their purchase and plan in advance.

Guests staying at a Walt Disney World Resort hotel and other select hotels (Shades of Green Resort, Walt Disney World Swan and Dolphin Hotels) will be able to plan Lightning Lane passes up to 7 days in advance, for their entire stay (up to 14 days). All other guests can plan up to 3 days in advance.

Lightning Lane passes will blend features from Disney's current services and the previously offered FastPass+ service, giving guests the choice to plan ahead and removing the hassle of planning during their vacation.





Interested in Planning the Magic?

We are always looking to add genuine and authentic people to our team of professional Disney Vacation Planners. Apply Online at www.407Vacations.com/WorkingHere

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Opening of Tiana's Bayou Adventure!

"This ride has a lot to live up to because it is

replacing

Splash Mountain..."

It's always exciting when we get a new ride at the Disney Parks. It's almost time for the Grand Opening of Tiana's Bayou Adventure which will open to the public on June 28th.

This ride has a lot to live up to because it is replacing Splash Mountain which is a fan favorite. I was fortunate to have the opportunity to ride Tiana's during its previews to pass holders, and I am happy



to say that I came away very happy about this new attraction! While the ride track remains the same as Splash Mountain, the theming is all new. This ride now takes you to a party that you're invited to by Tiana herself. Along the way you help Tiana find the musicians for her party! Momma Odie casts some spells on you before you find yourself making that final big splash and arrive at the party. The animatronics are incredible and the New Orleans theming is very festive and beautiful.

The final scene at the party will put a smile on your face and you will be singing along with Tiana and the band. When the ride officially opens, we will also be able to purchase Tiana's famous beignets at both The Golden Oak Outpost in Frontierland and The Friar's Nook in Fantasyland. I'm excited to have this attraction open again with this brand new Tiana's theming. Come check it out for yourself!



Magical Meg 407&Beyond Partner







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Ep. 176: Should I Get a Walt Disney World Annual Pass?

Join hosts Ric and Gina this summer as they continue to release new and exciting episodes. Listen to Episode 173: "Free Perks and Activities at Your Walt Disney World Resort Hotel" to explore ways you can take advantage of all Disney has to offer at no extra cost. Follow Spill the D on social media for your chance to be featured on the podcast. Ric and Gina may post stories where you have the opportunity to submit answers to their questions. This month's episode 175 features words and phrases you will never hear Ric and Gina say at Walt Disney World as well as some listener responses!

Gina & RicPodcast Co-Hosts



Official Podcast of 407&Beyond













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A Conversation with Our

Newest Team Member

Welcome to the team! What made you interested in working at 407&Beyond?

I found 407&Beyond while watching one of Magical Meg's vlogs - it was actually the 2023 407 Week video! I was doing research on different travel agencies, and 407 stuck out to me as a place that was authentic and professional, and the team seemed genuinely happy. After that, I looked up 407 on Instagram, and I explored the website. I could tell 407 was a wonderful company just by looking at all of the content. I applied, met Bruce, and the rest is history! I am so excited to be a part of the 407&Beyond team!

Why did you want to work in the travel industry?

I genuinely love going on vacation and traveling. Growing up, my parents took me to Walt Disney World as many times as I could convince them to - I fell in love! One of my dreams was to work at Disney, and I did that, but I knew I didn't want to stay there forever. As an adult and after graduating college, I landed an office job. Weekends were my only time to "get away" and I quickly realized that I wanted to be in an industry that would allow me to experience life outside of an office. I started researching travel agencies, found 407, and I knew that this was what I wanted to pursue.

Tell us about your time working at Walt Disney World.

I participated in the Disney College Program in 2022 as a custodial cast member at Disney's Port Orleans Riverside Resort. I was nervous when I first learned my role, but I went in with a positive, open mind, and I ended up loving it. I met wonderful new friends and gained valuable 'behind the scenes' experience. I now have a huge appreciation and understanding for all of the cast members who work to keep Disney beautiful - custodial, housekeeping, and maintenance. They truly keep the show running.

Do you have a favorite vacation memory?

One of my favorite vacation memories was taking my fiancé to Walt Disney World for his first visit ever. He is a huge Star Wars fan, so we started the day in Hollywood Studios at Rise of the Resistance. We used Genie+ to our advantage, and we park hopped to Epcot and Magic Kingdom. We did all of the "big" attractions, and thankfully, he loved it! I can't wait until we get to go again for a longer trip. My goal was to make his first visit to Walt Disney World memorable and joyful so that he'd fall in love and want to go back - mission accomplished!



Avery Phillips

Administrative Assistant





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+ per day, + tax

Total price: from \$396 + tax. One admission per Theme Park. One Theme Park per day. Ticket valid 4/2/24–9/28/24.

Child pricing (ages 3–9) available from

\$79 per day, + tax

Total child price: from \$316 + tax.

Ticket must be used within 7 days of first use. Ticket may not be used to enter the same Theme Park more than once. Admission is subject to capacity closures and other restrictions. Parks, attractions and other offerings are subject to availability, closures and change or cancellation without notice or liability. The ticket does not require Theme Park reservations to enter the Parks.





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*Tickets valid for use beginning June 10, 2024 and expire September 26, 2024. Tickets are not valid before 6/10/24. Tickets may be used on nonconsecutive days. Monday through Thursday tickets are blocked out every Friday, Saturday, and Sunday during the ticket validity period. Each day of use constitutes one full day of use. May purchase up to 15 tickets per eligible person per day. Tickets are nonrefundable, may not be sold or transferred for commercial use and exclude activities/events separately priced. Offer may not be combined with other ticket discounts or promotions. Subject to restrictions and change or cancellation without notice. Sales may be paused from time to time or terminated at any time.

To enter a park, both a theme park reservation and a valid ticket for the same park on the same date is required. Theme park reservations for 3-Day Disneyland Ticket Offer holders are limited in number and subject to the availability of park reservations allocated to the 3-Day Disneyland Ticket Offer so determined by Disney, applicable blockout dates, and theme park capacity. Reservation availability for 3-Day Disneyland Ticket Offer holders is not guaranteed for any date, and reservations may be difficult to get for any particular date, especially as the ticket expiration date approaches. To ensure best availability, make reservations early. On any given date, park reservations may be available for general theme park tickets even though park reservations allocated to the 3-Day Disneyland Ticket Offer holders are not entitled to any reservations Disney makes available to others. Parks, attractions, entertainment, experiences, services, and offerings may be modified, limited in availability or unavailable, and are subject to restrictions, and change or cancellation without notice. Park admission and offerings are not guaranteed. Visit Disneyland.com/updates for important information to know before visiting Disneyland* Resort.

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Austria

Guests will trace the footsteps of emperors and courtiers in the magnificent baroque Schönbrunn Palace in Vienna. Get a behind the scenes tour of the world's oldest riding school, the Royal Spanish Riding School. Visit the beautiful Mirabell Gardens in Salzburg and other sights made famous by the movie The Sound of Music. Choose your own adventure in Werfen with a visit to the Eishöle Ice Cave or Austrian cheese making at Fürstenhof Organic Cheesery.



DREAMWORKS LAND

At Universal Orlando Resort, there's a new place to play for the whole family where you can have fun with your favorite characters from Shrek, Trolls and Kung Fu Panda. Welcome to DreamWorks Land, the colorful new land at Universal Studios Florida. Meet Shrek and splash in his swamp. Scream with laughter on the Trollercoaster. Learn kung fu with Po. Plus, ignite your sense of wonder with the new live show, DreamWorks Imagination Celebration.

OPENING SUMMER 2024





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Summer Season Pass now available from Athens

Our Summer Season Pass — bringing Sailors to sea for a full month out of Barcelona — was a major smash and met with such enthusiasm that we're expanding our horizons. We're thrilled to open up more (although still very, very limited!) month-long itineraries on Resilient Lady in the Adriatic Sea, visiting stunning Greek isles and Croatian coastal wonders.

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Contact your Travel Advisor to learn more.