

Going Beyond

October 2024



📍 Walt Disney World

NEW Walt Disney World

Discounts for 2025

the
stories
inside

Happy Halloween!

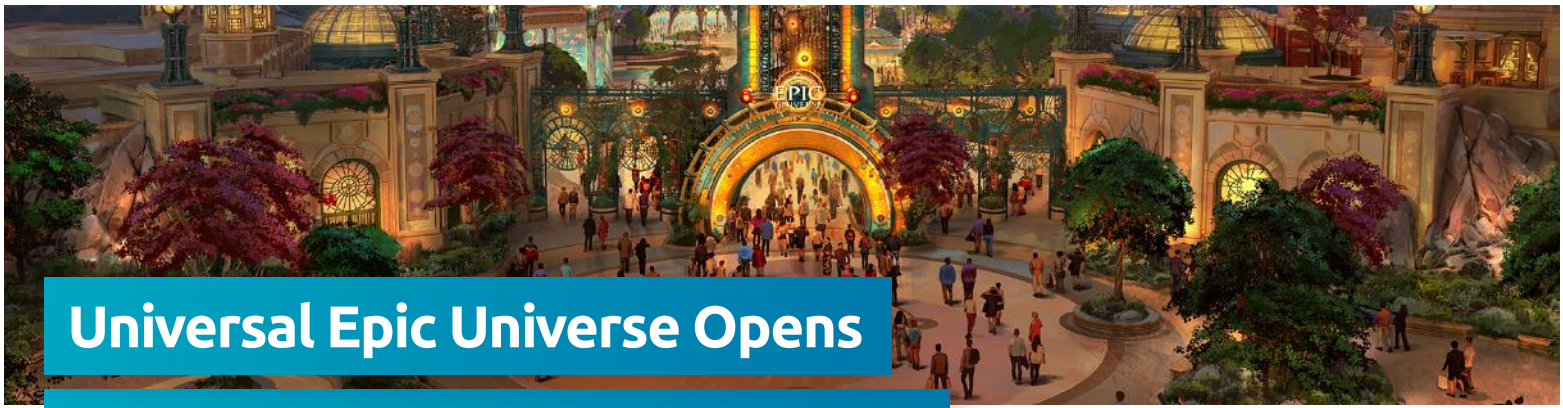
See how our agents celebrate spooky season!

Epic Universe Opens 2025

Read our thoughts and see what we're most excited for at this brand new theme park!

Book Your 2025 Vacation to Walt Disney World

All dates for next year are now open and available to book



Universal Epic Universe Opens

May 22, 2025, and We Can't Wait!



Bruce Beil

407&Beyond Owner

Bruce@407Vacations.com

Message from Our Owner

The announcement we have been waiting for is finally here - Epic Universe is officially opening on May 22 next year! Epic Universe is Universal Orlando's newest theme park that will open the portals to five new worlds for guests to experience: Celestial Park, Dark Universe, The Wizarding World of Harry Potter: Ministry of Magic, Super Nintendo World, and How to Train Your Dragon: Isle of Berk. Select multi-day tickets and packages are already on sale, and bookings for Universal Helios Grand Hotel, a Loews Hotel, are also available. We have our trip planned for 2025, and we can't wait to experience this brand new spectacle. It's truly going to be epic!

Two things I am most excited for are The Wizarding World of Harry Potter: Ministry of Magic and Super Nintendo World. In the Ministry of Magic, guests will be able to explore the streets of 1920's Paris and then take the Métro-Floo to the British Ministry in the 1990s. A brand new attraction themed around the trial of Dolores Umbridge will transport guests through the depths of the Ministry by a magical soaring lift. This experience is sure to be unlike any other.

Perhaps what I am most excited for is Donkey Kong Country in Super Nintendo World. Guests will be able to ride Mine-Cart Madness, a high energy roller coaster that will utilize a new ride system to recreate the thrilling maneuvers of the mine carts from the Donkey Kong Country video game series. Mine Cart Madness will travel through the tropical jungle of Donkey Kong Country and take guests on a thrilling adventure to protect the golden banana. The entire Super Nintendo World will be interactive, elaborate, and buzzing with life. Guests will truly feel as if they are in the world of Nintendo.

Our favorite fictional worlds and our real world are going to collide in Epic Universe. This new theme park could be the future of immersive experiences. Don't wait to book your trip! You have the opportunity to be one of the first people to experience Epic Universe. Contact one of our agents at 407&Beyond today!

A Truly Epic

experience





Creating Unforgettable

Family Memories

The Proia Family

Planned by: Elisa Mustelier

Elisa made planning our Royal Caribbean cruise to the Bahamas absolutely effortless! From start to finish, she was incredibly helpful, taking care of every little detail so we could just relax and enjoy. The cruise was beyond amazing delicious cuisine, tons of fun, and so many romantic moments that made it unforgettable. If you're looking for the perfect getaway, Elisa is the one to trust!

Latest Travel News

Recent Legacy Achievements

Diamond

Sarah DeMaria

Gold

Libby Garcia

Silver

Lauren Smith

Caroline Sibley

Bronze

Anne Marie Thakkar

Brian and Pierre Marshall

Grace Parker

Erika Cornwell

Royal Caribbean's Perfect Day Mexico

Say "Hola" to an all-new private destination shore adventure coming in 2027 – Perfect Day Mexico! Royal Caribbean has just announced this exciting addition. Nestled along Mexico's Caribbean coast, the latest Perfect Day goes even bigger on bold, brimming with new wows. Get ready for waterpark thrills, jaw-dropping pools and lagoons, beautiful beaches, and plenty of locally inspired flavors and spirit throughout. It's a paradise that unlocks more maxed memories on adventures from the Gulf states. Perfect Day Mexico will bring new adventures to itineraries from Texas and Florida.



New Offers for 2025 Vacations at Disneyland Resort

For a limited time, children ages 3 to 9 can visit a Disneyland Resort theme park for as low as \$50 per child with the purchase of a special 1-day, 1-park ticket. Park reservations required.

Guests can also save up to 25% on select stays of 4 or more nights at a Disneyland Resort hotel, from January 7 through March 20, 2025. Subject to availability and restrictions.

Enjoy 3 offers:

Save up to 25% (weekdays or weekends)

On select stays at a Disneyland Resort hotel of 4 nights or more

Save up to 20% (Sunday through Thursday nights)

On select stays at:

Disney's Grand Californian Hotel & Spa

Disneyland Hotel

The Villas at Disneyland Hotel

Save up to 10% (Sunday through Thursday nights)

On select stays at Pixar Place Hotel

New Early 2025 Walt Disney World Discount Offers Released!

Save Up to \$200 Per Night on a 3-Night, 2-Day Room-and-Ticket Package at Select Disney Resort Hotels

Save up to \$200 per night on a 3-night, 2-day Walt Disney Travel Company room-and-ticket package at select Disney Resort hotels, valid for arrivals most nights from February 26 to June 30, 2025.

Packages may be available for longer lengths of stay.

Save Up to 25% on Rooms at Select Disney Resort Hotels in Early 2025

Save up to 25% on rooms for stays most nights from February 23 to April 30, 2025

Save up to 20% on rooms for stays most Sunday to Thursday nights from January 1 to February 20, 2025

Florida Residents: Save Up to 30% on Rooms at Select Disney Resort Hotels in Early 2025

Save up to 30% on rooms for stays most nights from February 23 to April 30, 2025

Save up to 25% on rooms for stays most Sunday to Thursday nights from January 1 to February 20, 2025

There is also an Annual Passholder offer available during these travel dates.

Disneyland Resort Offers



Walt Disney World Offers



Interested in Planning the Magic?

We are always looking to add genuine and authentic people to our team of professional Disney Vacation Planners. Apply Online at www.407Vacations.com/WorkingHere

The Heart of Spooky Season Here in Orlando

“...you can't go wrong with a classic

s'mores!

This past month I celebrated being in the heart of the spooky season here in Orlando by going to Florida's premier Halloween event, Halloween Horror Nights at the Universal Orlando Resort. This event features 10 themed haunted houses, scare zones, live entertainment and specialty food and beverage offerings. Let's recap my Halloween Horror Nights experience!

The first house we waited for was Universal Monsters. This house celebrates the legacies of classic monsters such as Frankenstein's Bride. Universal Monsters is a first of its kind for the event as it features an all female scare actor cast. I was a



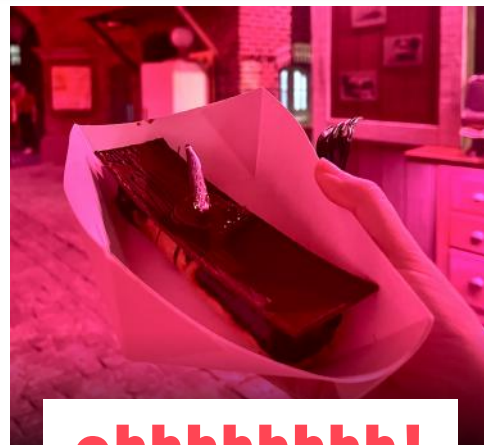
October 2024

big fan of the sets in this house, and it had a couple of good jump scares.

We hit all of the scare zones on this evening. Theming-wise, my favorite scare zone was the swamp scare zone. I really liked the bayou themed props, and with this scare zone being filled with so much of that HHN fog, it provided a lot of scares.

We tried a couple different food and beverage items throughout the evening. A stand out was the éclair from the “A Quiet Place” booth. This éclair is themed to the scene with the nail in the floorboard and features a chocolate wood plank and even a chocolate nail on top with raspberry filling for “blood.” The inside of this éclair had a spicy chocolate filling, which made it really unique, and I was glad I tried it. My favorite dessert item though had to be the Ghostbusters Stay Puff Marshmallow Man S'more. This item was so fun for a photo and you can't go wrong with a classic s'more! The marshmallow also had the perfect amount of char on top giving it that smoky campfire flavor.

After trying some treats it was time for us to conquer more houses. My favorite house of the night was A Quiet Place. I really liked the set designs



ahhhhhhhh!

in this house, especially the marina scene that features a full-size boat docked in the soundstage. This house really impressed me and featured some crazy animatronics of the monsters. The house that scared me the most this night was Slaughter Sinema 2. With this house you walk into a movie theater and find yourself in the middle of various films. I found the scares in this house to be the most intense with the scare actors getting very close to you. This house absolutely won my award for the scariest house of the night.

I had a great time at Halloween Horror Nights for the 2024 season, and I am excited to see what the event will feature for next year!



Magical Meg
407&Beyond Partner



SPILL THE D!

* PODCAST *



Ep. 195: My Disney Vacation Isn't Complete Without...

Four exciting new episodes have been released this October over on Spill the D Podcast! Co-hosts Ric and Gina are keeping us up to date on all things Disney and providing us with high-quality, fun entertainment! Two different episodes this month combat the differences between Disneyland and Walt Disney World and who does it better. Listen to Ric and Gina's takes and even hear a few listener responses! Plus, Episode 191 will teach you everything you need to know about Walt Disney World transportation. With a wide range of topics and so many different episodes to choose from, there's content for every Disney fan! Listen today!

Gina & Ric
Podcast Co-Hosts

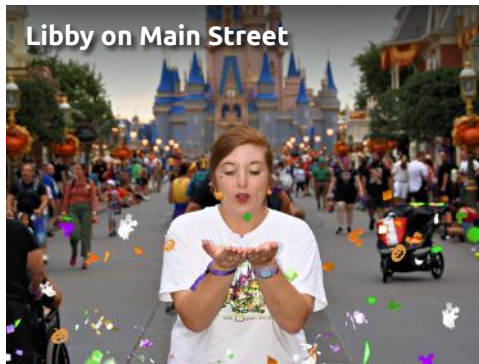


Official Podcast
of 407&Beyond

Spooky Season in Cars Land



Libby on Main Street



Fun at MNSSHP!



Celebrating 100 Years



Meeting the Evil Queen



Happy Halloween from Disneyland



Conversations with

a Travel Agent

Congratulations on being the first Diamond Travel Agent at 407&Beyond! What does this accomplishment mean to you?

Thank you so much! This has been such a huge accomplishment for me! Since joining 407&Beyond, I've pushed myself out of my comfort zone and grown in so many ways. Hitting this milestone makes me reflect on how far I've come and makes me so grateful to everyone who has supported me.

Why was 407&Beyond the right place for you to build your career?

When I joined 407&Beyond, I loved Bruce's vision of the community he wanted to build. I've been with the company for a little less than 3 years and I have never looked back. I work alongside some of the most amazing, genuine people who are so supportive and encouraging. I couldn't imagine being anywhere else!

What does being a member of the 407&Beyond community mean?

I loved the idea of the community, but never in my wildest dreams did I think I would make the kind friendships I've made with our team. I feel like I have known so many of them forever! I have a lot of pride in our company and can confidently say that if you book a vacation with any of our agents, you are in excellent hands with not only a great travel agent, but a great person!

What do you like most about being a travel agent?

I love getting to work with families to take the stress out of planning a vacation. I have had the pleasure of working with many of my clients on multiple vacations and I love the relationships that I have with them. It's very rewarding to earn their trust and continue working with them on future vacations!

Our First
Diamond
Travel Agent

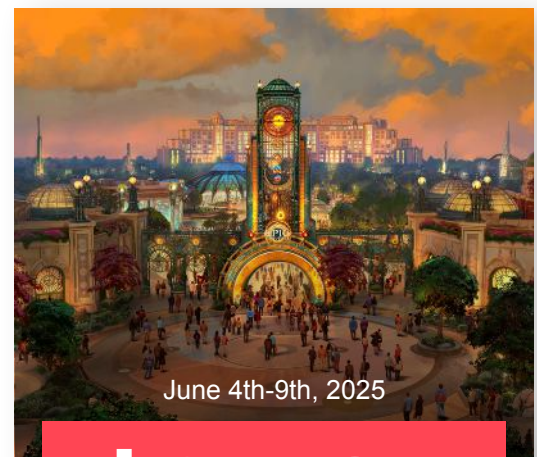


Sarah DeMaria

Travel Agent
407Vacations.com/SarahDeMaria

Sarah's Quote Highlight

My DCL tip is for clients to book early, even a year out, sailings do sellout and when you book early you have more stateroom options.



\$3,495

Based on 2 Adults & 2 Children
Subject to Availability



Epic Universe
Stella Nova Hotel
Brand New!

5 nights | 6 days



Reasons to Use a Vacation

Planner on Your Next Trip

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Vacation Planners Have Their Disney Degrees

We Help You Save Time and Avoid Hassle

Vacation Planners are Real People with Real Travel Experience

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Receive Dining Recommendations and Help with Reservations

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Work with One of Our Expert Vacation Planners

Our Planners have a passion for helping their clients have their perfect family vacation. To find a planner right for you visit www.407vacations.com/our-team



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Starting in 2025, *Disney Resort* hotel Guests get complimentary check-in day admission to one of the Disney Water Parks.

WALT DISNEY World®

The number of rooms allocated for this offer is limited. Savings based on the non-discounted price for the same room. Cannot be combined with any other discount or promotion. Additional per-adult charges may apply if there are more than 2 adults per room at Disney Value, Moderate and Deluxe Resorts, and Studios at Disney Deluxe Villa Resorts. Advance reservations required. Offer excludes the following room types: *The Campsites at Disney's Fort Wilderness Resort*, *The Cabins at Disney's Fort Wilderness Resort*, *Cabins at Copper Creek Villas & Cabins at Disney's Wilderness Lodge*, Bungalows and Island Tower 2 bedroom Penthouses at *Disney's Polynesian Villas & Bungalows*, Tower Studio at *Disney's Riviera Resort*, all Deluxe Suites, and 3-bedroom Villas.

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Subject to availability and
restrictions.

*Offer valid for children ages 3–9 only. Tickets valid for use beginning 1/7/2025, and multi-day tickets expire 13 days after the first day of use or on 3/20/2025, whichever occurs first. Each day of use constitutes one full day of use. May purchase up to 10 tickets per day. Tickets are nonrefundable, may not be sold or transferred for commercial use and excludes activities/events separately priced. Offer may not be combined with other ticket discounts or promotions. Subject to restrictions and change or cancellation without notice. Sales may be paused from time to time or terminated at any time.

**Savings based on the non-discounted price for the same room stay at the same hotel, and is valid for Sunday through Thursday nights from 1/7/2025 through 3/20/2025. Book from 10/22/2024 through 3/7/2025; travel must be completed by 3/21/2025. Not valid for select Concierge rooms, Signature or Premium suites, or 2 Bedroom Villas and 3 Bedroom Villas. Not valid on previously booked rooms. Advance reservations required. Subject to availability as the number of rooms allocated for this offer is limited. Excludes applicable fees and taxes. Limit two (2) rooms per reservation, and occupancy restrictions apply per room. Additional per-adult charges may apply if more than two (2) adults per room. Not valid in combination with any other hotel discounts or offers. Subject to restrictions and change or cancellation without notice. Separate Theme Park admission and Theme Park reservation for same date and same Park are required to enter a Theme Park. Park reservations are limited, subject to availability, and not guaranteed, and a hotel reservation does not guarantee Theme Park reservations. Visit Disneyland.com/updates for important information to know before visiting the *Disneyland*[®] Resort.

Children should be supervised. Guests under age 14 must be accompanied by a Guest age 14 or older to enter a Theme Park. To board an attraction, children under age 7 must be accompanied by a person age 14 years or older. Other Park rules apply.

To enter a Park, both a Theme Park reservation and a valid ticket for the same Park on the same date is required. Theme Park reservations for Kids' Special Ticket Offer holders are limited in number and subject to the availability of Park reservations allocated to the Kids' Special Ticket Offer as determined by Disney and Theme Park capacity. Reservation availability for Kids' Special Ticket Offer holders is not guaranteed for any date, and reservations may be difficult to get for any particular date, especially as the ticket expiration date approaches. To ensure best availability, make reservations early. On any given date, Park reservations may be available for general Theme Park tickets even though Park reservations allocated to the Kids' Special Ticket Offer are fully reserved. Kids' Special Ticket Offer holders are not entitled to any reservations Disney makes available to others. Parks, attractions, entertainment, experiences, services, and offerings may be modified, limited in availability or unavailable, and are subject to restrictions, and change or cancellation without notice. Park admission and offerings are not guaranteed. Visit disneytraveltradeinfo.com/dlrws for important information to know before visiting *Disneyland*[®] Resort.

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OPENS MAY 22, 2025

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Contact your Travel Advisor to learn more.

Restrictions apply. Ask your Travel Advisor for full terms and conditions.

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